

TwinTac™

Mounting Adhesive

TwinTac™ is a 2 mil (50μ) clear monomeric calendared PVC film, coated on both sides with a pressure sensitive, acrylic adhesive, both of which are protected by a gridded bleached Kraft release paper coated on one side with siliconized PE.

Typical Applications

- Suitable for a variety of mounting applications.
- Twin release liners allow it to be pre-cut to the correct size for the required job beforehand, thus reducing waste.
- Ideal for mounting to various substrates, such as white display board, foam boards, Gatorfoam™, and tempered hardboard.

Product Structure

Release Liner	1 Side PE Coated Siliconized Kraft Grid Paper	4 mil (100μ)
Adhesive	Permanent Acrylic (Pressure Sensitive)	
Film	Monomeric Calendared PVC	
Adhesive	Permanent Acrylic (Pressure Sensitive)	
Release Liner	1 Side PE Coated Siliconized Kraft Grid Paper	

Physical Characteristics

Film Thickness	2 mil (50μ)
Adhesive Layer	1 mil (25μ) on each side
Film/Adhesive Ratio	1:2:1
UV Protection Factor	Not Applicable
Outdoor Durability	Not Applicable
Service Temperature Range	-4°F to 203°F (-20°C to 95°C)
Peel Strength (20 min, FTM1)	23 N/25mm
Shelf Life	Use within 1 year after opening original box
Storage Conditions	59°F to 72°F (15°C to 22°C); 50 - 55% Relative Humidity

Process Settings

Equipment Type	Temperature	Speed
Roller Laminator	Room temperature to 104°F (40°C)	1 ft to 8 ft (0.3m to 2.5m) per minute
Press	Not recommended	

IMPORTANT NOTE:

Information is intended only as a guide and is given without guarantees. Purchasers should independently determine, prior to use, the suitability of each material for their specific purpose. Follow the indications on the package, ask for the safety data sheets and always follow the indications contained therein.

Only the correct use of the product will allow satisfactory results. For this reason, Drytac is not responsible for improper use of the product, either by application or substrate applied to. Make certain that product is right for the desired use, and work according to the instructions given in our technical data sheets. If in doubt of the appropriate application methods or use, contact Drytac at one of the phone numbers listed below.