

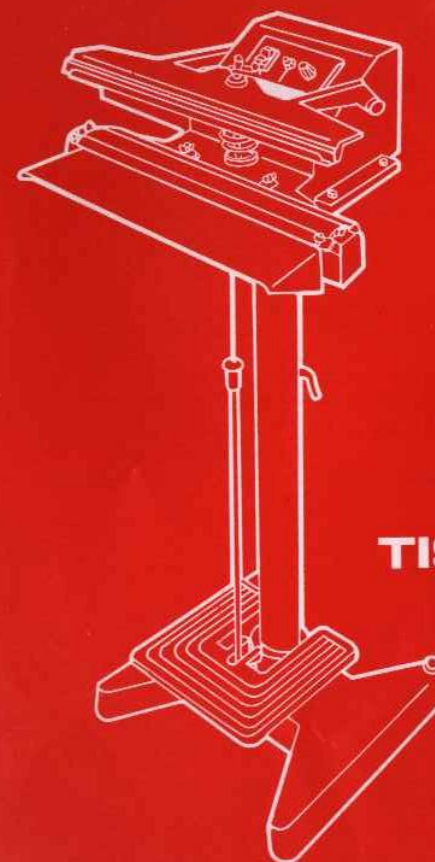


TEW ELECTRIC HEATING EQUIPMENT CO., LTD.



FOOT TYPE-FOR PE/PP BAGS
IMPULSE SEALER
TISF-302.452.602.305.455.605
OPERATING INSTRUCTION

THANK YOU VERY MUCH FOR YOUR PURCHASE OF
TEW IMPULSE SEALER. THIS PRODUCT WAS DESIGNED
FOR CONVENIENCE AND PERFORMANCE, PLEASE READ
THE FOLLOWING INFORMATION BEFORE USE.



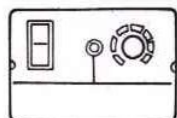
TISF

2 OPERATING INSTRUCTION

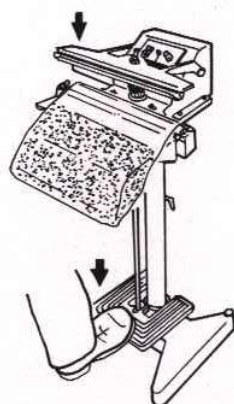
- 1 PLUG THE CABLE INTO AN ELECTRICAL SUPPLY SOCKET



- 2 SET SOURCE MAIN SWITCH TO ON POSITION

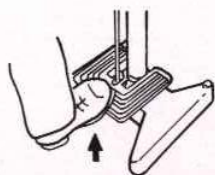


- 3 ADJUST THE TIMER (1-8) FOR MINIMUM SETTING APPROPRIATE TO THICKNESS OF SEAL MATERIAL



- 4 THE SEALING TIME IS INDICATED BY THE SIGNAL LIGHT ON THE TIME PANEL AND THIS AUTOMATICALLY CONTROLS THE HEATING PERIOD WHEN PRESSING THE FOOT PEDAL.

- 5 LEAVE THE PRESSURE PEDAL DEPRESSED MOMENTARILY AFTER THE PILOT LIGHT HAS GONE OUT, NO POWER WILL BE USED OTHER THAN OURING THE SEALING.



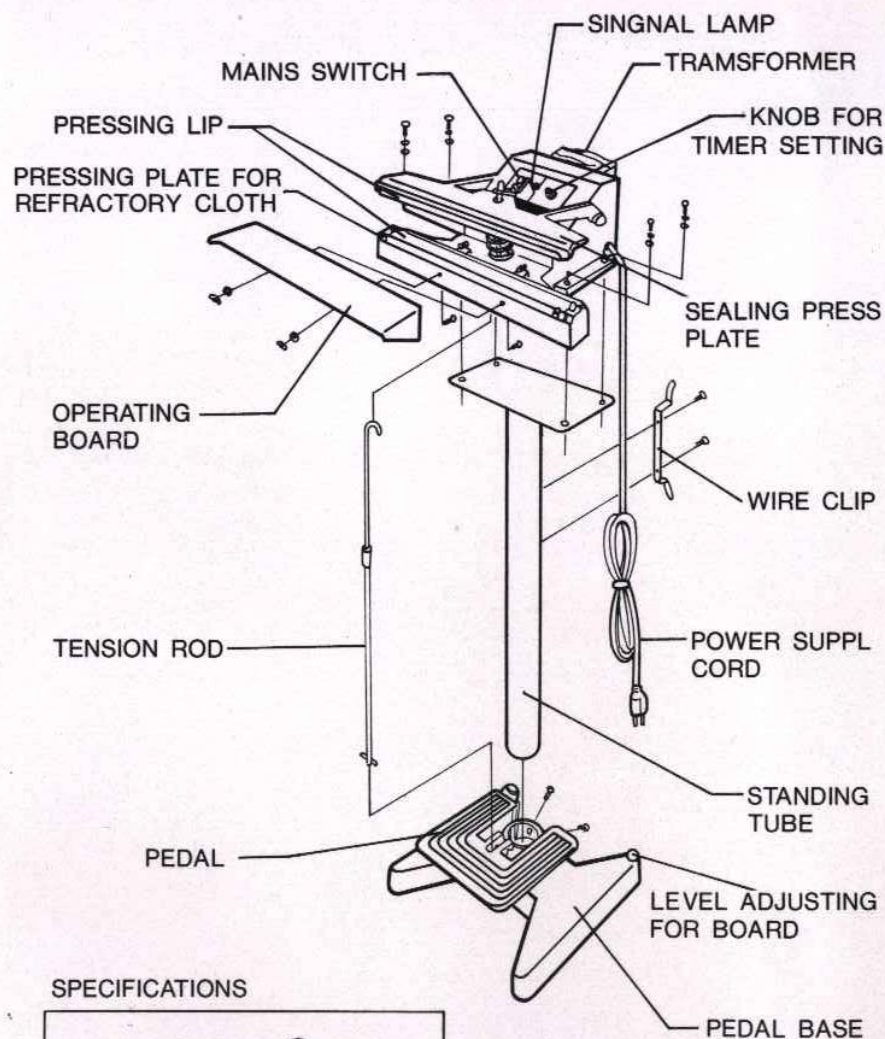
3 SPECIFICATIONS:

Model	TISF-300	TISF-450	TISF-600
Impulse Power	400W	600W	800W
Max. Seal Length	300mm	450mm	600mm
Max. Seal Thickness	0.4mm	0.5mm	0.5mm
Heat Time	0.2~1.3(sec)	0.2~1.3(sec)	0.2~1.3(sec.)
Weight	23kg	28kg	34kg
Dimensions	38x35x90(cm)	54x38x90(cm)	68x40x90(cm)

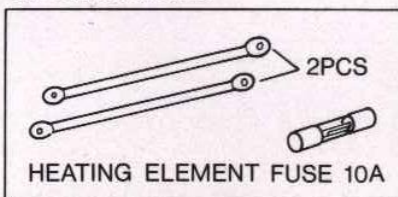
4 ADDITIONAL INFORMATION

- ALWAYS KEEP THE SEALING PLATFORM CLEAN. PARTICULAR CARE SHOULD BE TAKEN TO REMOVE ANY RESIDUE FROM OVERHEATED PLASTIC FROM THE BARRIER TAPE.
- DO NOT CLEAN THE SEALING PLATFORM WITH ANYTHING WET.
- IF THE BOTTOM BARRIER TAPE, (UNDER THE HEATING ELEMENT) BECOMES WORN, THE HEATING ELEMENT MAY SHORT TO EARTH, AND THIS CAN DAMAGE THE ELEMENT.
- WHEN REPLACING A HEATING ELEMENT ALWAYS CHECK THE CONDITION OF THE BOTTOM BARRIER TAPE. IT IS ALSO IMPORTANT THAT, WHEN REPLACING A HEATING ELEMENT, IF GENUINE SPARES ARE NOT AVAILABLE, ONLY THERMO-ELECTRIC WIRE OF AN IDENTICAL SPECIFICATION (RESISTIVITY)
- AFTER A LONG PERIOD OF USE THE CONDITION OF THE TOP PRESSURE PAD SHOULD BE EXAMINED FOR WEAR. OBVIOUSLY ANY DEFORMATION WILL AFFECT THE QUALITY OF THE WELD AND REPLACEMENT MAY BECOME NECESSARY.

1 INSTRUCTION BOOKLET



SPECIFICATIONS

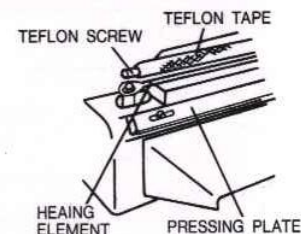


5 METHOD OF REPLACE SUBSIDIARY PARTS

TO REPLACE THE SEAL PARTS DISUSED IN CASE OF HEATER CONSUMED, PLEASE REFER TO FOLLOWINGS:

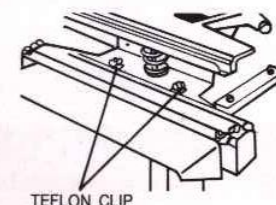
1. BE SURE TO TURN OFF THE POWER BEFORE REPLACING.

- ① RELEASE FIXED TEFLON PRESSING PLATE TEFLON CLIP.
- ② PULL OUT THE TEFLON TAPE, CUT DOWN THE REMAINDER, THEN, FIX PRESSING PLATE AND TAPE.
- ③ FIX TEFLON SCREW, THEN, IT MUST TO BE ROTATED, PULL TIGHTLY THE TEFLON TAPE AND FIX TEFLON CLIP.



2. METHOD OF REPLACE HEATING ELEMENT

- ① RELEASE TEFLON CLIP
- ② HEATER'S POLE MUST BE ENCLOSED TO INNER SIDE IN ORDE TO RELEASE THE HEATING ELEMENT (HEATER'S POLE IS TIGHTENED BY AT TWO END.)
- ③ AFTER REPLACE THE HEATER, PLEASE FIX THE TEFLON TAPE ACCORDING TO THE PREVIOUS METHOD.



6 CONNECTION DIAGRAM

