

VERSALAM2700EP LAMINATOR PARTS MANUAL

DATE: 10/09/2018

**\* BASED ON: STANDARD FEATURES LIST VERSION 28.2**

| DRAWING NO. | PART NO.        | DESCRIPTION                 | REMARK                |
|-------------|-----------------|-----------------------------|-----------------------|
| 001         | RLM-P1BR        | BRACKET                     | W/ J-shaped slot      |
| 001-1       | RLM-P1-1        | UPPER BRACKET (L)           |                       |
| 001-2       | RLM-P1-2        | UPPER BRACKET (R)           |                       |
| 001-3       | RLM-P1-3        | LOWER BRACKET (L)           |                       |
| 001-4       | RLM-P1-4        | LOWER BRACKET (R)           |                       |
| 002         | RLM-2A          | TOP/BOTTOM ROLLER           |                       |
| 004         | RLM-3(SLVR)     | FEED TRAY                   |                       |
| 005         | RLM-4           | FIXING PLATE                | for heater            |
| 006         | RLM-5-1:75      | DC MOTOR (1:75)             |                       |
| 007         | RLM-6           | PRESS PLATE                 |                       |
| 008         | RLM-7           | POWER BRACKET (R)           |                       |
| 008-1       | RLM-7-1         | POWER BRACKET (L)           |                       |
| 009         | RLM-8L          | HEATER BRACKET (R)          |                       |
| 009-1       | RLM-8L-1        | HEATER BRACKET (L)          |                       |
| 010         | RLM-9(SLVR)     | MIDDLE GUIDE PLATE          |                       |
| 012         | 3H1-D30         | THERMO SET                  |                       |
| 013         | RLM-12          | FEEDING PLATE (UPPER)       |                       |
| 013-1       | RLM-12          | FEEDING PLATE (LOWER)       |                       |
| 014         | RLM-13          | PAD                         |                       |
| 015         | RLM-14NA        | TOP ROD                     |                       |
| 015-1       | RLM-14NA-1      | BOTTOM ROD                  |                       |
| 016         | RLM-15A         | EXPAND SHAFT Ø5             |                       |
| 016-1       | RLM-15B         | EXPAND SHAFT (MOVABLE)      |                       |
| 017         | RLM-16          | FIXED SHAFT                 |                       |
| 018         | RLM-17          | ADJUSTMENT SHAFT            |                       |
| 019         | RLM-P18N (SLVR) | REAR COVER                  | with 5 holes for fans |
| 020         | RLM-19(SLVR)    | INNER COVER                 |                       |
| 021         | RLM-20-1        | FRONT ROLLER SPROCKET (32T) |                       |
| 022         | RLM-20-2        | REAR ROLLER SPROCKET(31T)   |                       |
| 023         | RLM-20-3        | MOTOR SPROCKET (31T)        |                       |
| 025         | RLM-21          | FIXING PLATE                |                       |
| 026         | RLM-22N (NVY)   | SIDE COVER (R )             | navy blue             |
| 026-1       | RLM-22-1N (NVY) | SIDE COVER (L)              | navy blue             |
| 027         | RLM-23          | TENSION ADJUSTMENT KNOB     |                       |
| 027-1       | M4*0.7          | SCREW                       |                       |
| 027-2       | Φ9              | CAP                         |                       |
| 027-3       | RLM-W1          | WASHER                      |                       |
| 028         | RLM-P25         | CU BUSH                     |                       |
| 029         | RLM-25          | CU BUSH                     |                       |
| 030         | RLM-26          | PANNEL RACK                 |                       |
| 031         | RLM-27TA (BLK)  | CONTROL PANEL               |                       |
| 032         | RLM-27AU        | PCB (CPU#D7D)               |                       |
| 032-1       | RLM-27AU-1      | LED PCB                     |                       |
| 033         | RLM-28TA(BLK)   | BUTTON NAMEPLATE            |                       |
| 034         | RLM-29          | THANSMIT PARTS              |                       |
| 035         | FD-39           | BUSH                        |                       |
| 036         | RLM-PVN         | HEATER SET                  | Parallel connection   |
|             | RLM-46          | QUARTZ TUBE CAP             |                       |
| 036-1       | 3H1-P11         | BAKELITE SHEET              |                       |
| 036-2       | D266O-1         | WIRE (HEATER TO PCB)        |                       |
| 036-3       | D226N           | WIRE (UPPER & LOWER HEATER) |                       |
| 037         | RLM-32 (SLVR)   | HANDLE                      |                       |
| 038         | RLM-33 (SLVR)   | SIDE GUIDE (L)              |                       |

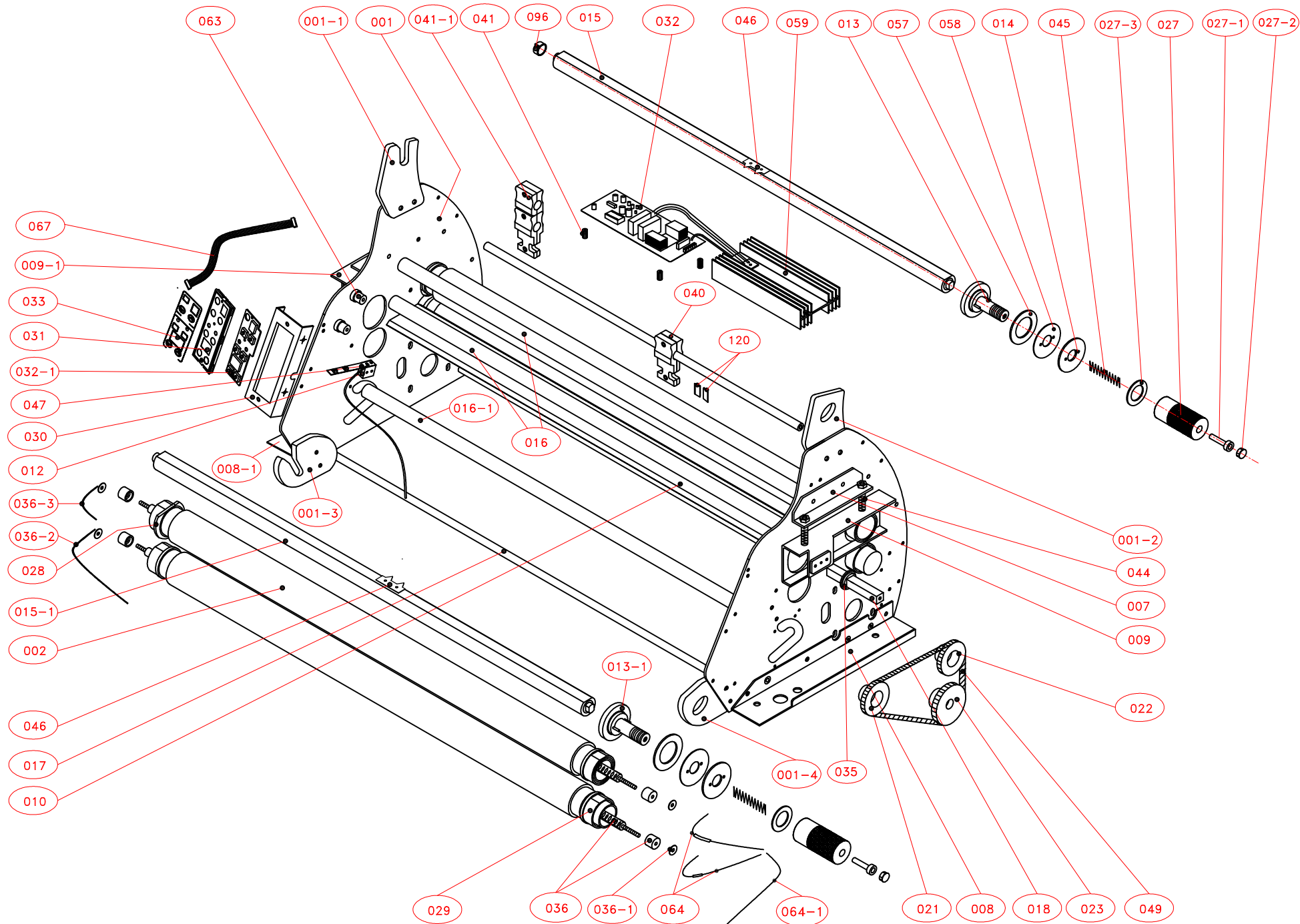
|       |                |                                |                                   |
|-------|----------------|--------------------------------|-----------------------------------|
| 038-1 | RLM-33-A(SLVR) | SIDE GUIDE (R)                 |                                   |
| 039   | 3H1-P9A        | CERAMIC PAD                    |                                   |
| 040   | RLM-37N        | SLITTER                        | slitter (for two side lamiantion) |
| 120   | RLM-47         | BLADE                          |                                   |
| 040-1 | RLM-37N-1      | SLITTER                        | slitter (for one side lamiantion) |
| 120   | RLM-47         | BLADE                          |                                   |
| 041   | RLM-39         | SPACER                         |                                   |
| 042   | CB-3           | GUIDE SCREW                    |                                   |
| 044   | RLM-42         | SPRING                         |                                   |
| 045   | RLM-43         | SPRING                         |                                   |
| 046   | RLM-44         | CORE GRIPPER                   |                                   |
| 047   | 3H1-D33        | TEMPERATURE SENSOR WITH WIRE   | for bottom roller                 |
| 047-1 | 3H1-D33-1      | TEMPERATURE SENSOR WITH WIRE   | for top roller                    |
| 048   | SB-4           | FOOT PAD                       |                                   |
| 049   | RLM-45         | CHAIN                          |                                   |
| 052   | RLM-48         | POWER SWITCH                   |                                   |
| 053   | RLM-49         | POWER CORD                     |                                   |
| 054   | RLM-50         | FUSE SET                       |                                   |
| 055-1 | EP-10-20A      | FUSE                           |                                   |
| 055-2 | EP-10-15A      | FUSE                           |                                   |
| 056   | RLM-53-SB      | WIRE JACKET                    |                                   |
| 057   | RLM-54         | PAD                            |                                   |
| 058   | RLM-55         | PAD                            |                                   |
| 059   | RLM-56         | HEAT SINK (ALUMINUM)           |                                   |
| 061   | RLM-58-1       | 3" ADAPTER                     |                                   |
| 062   | RLM-59A        | SHIELD                         |                                   |
| 063   | RLM-60         | FIXED POLE                     |                                   |
| 064   | RLM-52         | CUT-OFF FUSE                   |                                   |
| 064-1 | D266Q-1        | WIRE (CUT-OFF FUSE TO PCB)     |                                   |
| 065   | RLM-62         | TRANSFORMER                    |                                   |
| 067   | RLM-27-3       | CONNECT WIRE                   |                                   |
| 078   | RLM-P61        | STAND                          | same for both left & right        |
| 080   | RLM-P61-I      | BAR                            |                                   |
| 083   | RLM-P61-6      | TUBE CAP                       |                                   |
| 084   | RLM-P61-7      | WHEEL                          |                                   |
| 086   | RLM-P63        | FAN                            |                                   |
| 086-1 | RLM-P63-1      | FAN'S NET                      |                                   |
| 087   | RLM-P64        | FIXING PLATE                   | for thermal set                   |
| 090   | 3RLM-P8        | SWITCH (FAN)                   |                                   |
| 091   | RLM-S1         | MOTOR CONTROL SWITCH           |                                   |
| 092   | 3LM-E3         | SWITCH (AUTO SHUT-OFF)         |                                   |
| 093   | 3LM-E3         | SWITCH (BOTTOM ROLLER HEATER)  |                                   |
| 095   | RLM-P72        | LIMITED SWITCH                 |                                   |
| 096   | RLM-P73        | BUSH                           |                                   |
| 097   | RLM-BR2        | BACK ROLLER                    |                                   |
| 097-1 | RLM-BR8A       | TURNING BAR                    |                                   |
| 097-2 | RLM-BR7-E      | FIXING PLATE (FOR TURNING BAR) |                                   |
| 097-3 | RLM-37-1       | BUSH                           |                                   |
| 098   | RLM-LR3        | FIXED PALTE A                  |                                   |
| 099   | RLM-LR4        | FIXED PLATE B                  |                                   |
| 100   | RLM-LR5        | FIXED PLATE C                  |                                   |
| 101   | RLM-LR6        | FIXED PLATE D                  |                                   |
| 102   | RLM-63L        | FIXED PLATE (L)                |                                   |
| 103   | RLM-63L-1      | FIXED PLATE (R)                |                                   |
| 104   | RLM-64L        | BRACKET                        |                                   |
| 105   | RLM-65L        | ADJUSTMENT POLE                |                                   |
| 106   | RLM-66N        | DE-CURLING BAR                 |                                   |

|     |            |                        |                        |
|-----|------------|------------------------|------------------------|
| 107 | RLM-67L    | KNOB                   |                        |
| 108 | CB-3L      | GUIDE SCREW            |                        |
| 111 | NH-D37A    | FIXING PLATE (R)       | for rear cover         |
| 112 | NH-D38A    | FIXING PLATE (L)       | for rear cover         |
| 113 | RLM-66L-1A | BUSH (DE-CURLING BAR)  |                        |
| 114 | 3LM-P12    | LED LAMP               |                        |
| 115 | 3LM-P13    | LED LAMP SET           |                        |
| 116 | RLM-61     | RACK                   |                        |
| 117 | 3LM-E1     | LIMIT SWITCH           | for shield & feed tray |
| 118 | RLM-S3     | VARISITOR              |                        |
| 119 | RLM-S4     | RING CORE              |                        |
|     | LABEL-1    | BRAND(VERSALAM2700EP)  |                        |
|     | LABEL-2    | BUTTON ROLLER HEATER   |                        |
|     | LABEL-3    | AUTO SHUTOFF           |                        |
|     | LABEL-4    | SPEED LABEL            |                        |
|     | LABEL-5    | CLEAN ROLLERS          |                        |
|     | LABEL-6    | OPERATION INSTRUCTION  |                        |
|     | LABEL-7    | WARING HAZARDOUS       |                        |
|     | LABEL-8    | SHIELD (LED LIGHT)     |                        |
|     | LABEL-9    | PAPER TRAY (LED LIGHT) |                        |
|     | LABEL-11   | UP-DOWN                |                        |

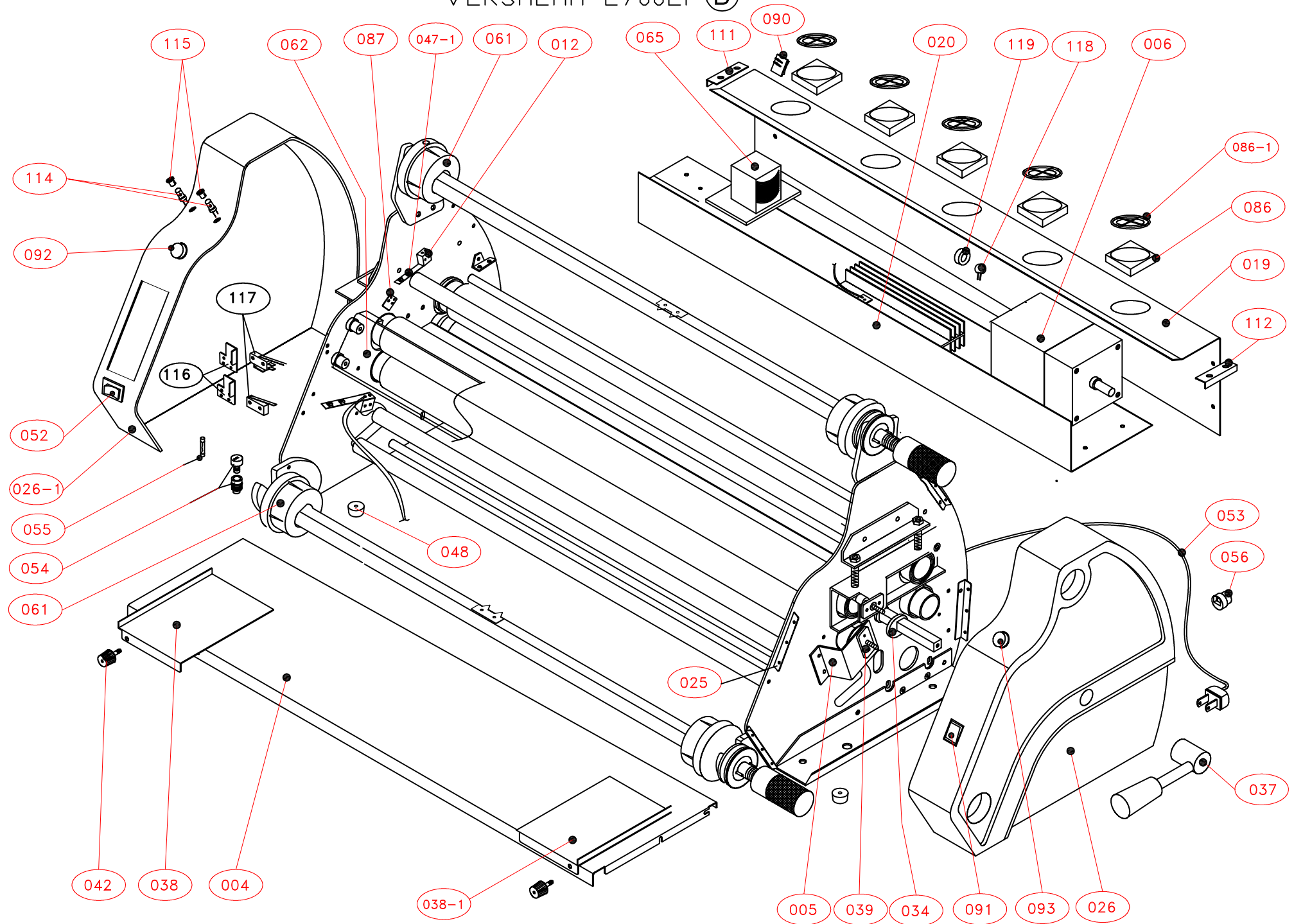
| <b><u>PARTS SET</u></b> |                    |                |                                    |                       |
|-------------------------|--------------------|----------------|------------------------------------|-----------------------|
| <b>Parts code</b>       | <b>Containment</b> |                | <b>Item</b>                        | <b>Remark</b>         |
| E-RLM-01                | 015                | RLM-14NA       | Upper supply roller                |                       |
|                         | 046                | RLM-44         |                                    |                       |
|                         | 096                | RLM-P73        |                                    |                       |
| E-RLM-02                | 015-1              | RLM-14NA-1     | Lower supply roller                |                       |
|                         | 046                | RLM-44         |                                    |                       |
|                         | 096                | RLM-P73        |                                    |                       |
| D-RLM-03                | 032                | RLM-27-AU      | PCB set                            | with triac            |
|                         | 059                | RLM-56         |                                    | with transistor(3055) |
| A-RLM-04B               | 036                | RLM-PVN        | Heater set (parallel connetcion)   |                       |
|                         | 036                | RLM-46 *2      |                                    |                       |
| A-RLM-05                | 004                | RLM-3(SLVR)    | Feed tray (silver)                 | silver                |
|                         | 038                | RLM-33(SLVR)   |                                    |                       |
|                         | 038-1              | RLM-33-A(SLVR) |                                    |                       |
|                         | 042                | CB-3           |                                    |                       |
| A-RLM-06U               | 013                | RLM-12         | Upper tension adjustment knob      |                       |
|                         | 014                | RLM-13         |                                    |                       |
|                         | 027                | RLM-23         |                                    |                       |
|                         | 027-3              | RLM-W1         |                                    |                       |
|                         | 045                | RLM-43         |                                    |                       |
|                         | 057                | RLM-54         |                                    |                       |
|                         | 058                | RLM-55         |                                    |                       |
| A-RLM-06L               | 013-1              | RLM-12         | Lower tension adjustment knob      |                       |
|                         | 014                | RLM-13         |                                    |                       |
|                         | 027                | RLM-23         |                                    |                       |
|                         | 027-3              | RLM-W1         |                                    |                       |
|                         | 045                | RLM-43         |                                    |                       |
|                         | 057                | RLM-54         |                                    |                       |
|                         | 058                | RLM-55         |                                    |                       |
| D-RLM-07L               | 012                | 3H1-D30        | Temperature sensor (bottom roller) |                       |
|                         | 047                | 3H1-D33        |                                    |                       |
| D-RLM-07U               | 012                | 3H1-D30        | Temperature sensor (top roller)    |                       |
|                         | 047-1              | 3H1-D33-1      |                                    |                       |

# VERSALAM-2700EP ROLL- LAMINATOR

A



VERSALAM-2700EP (B)



# VERSALAM-2700EP (C)

