

■ TROUBLE SHOOTING – WN-450S

Microswitch

Sometimes the microswitch is moved out of alignment (during shipping or sharp movements) and needs a simple adjustment to get the unit back to proper working order.

Note: Unplug unit before making any changes.

Check for the “Click”

The microswitch activates the electrical current to heat the element. When the user pushes the sealer arm down, the microswitch lever pushes the microswitch actuator to activate the electrical current. The user should hear the “click” of the microswitch activation. If the “click” is not present or intermittent, this means the microswitch is not triggered and no electrical current is passing through.

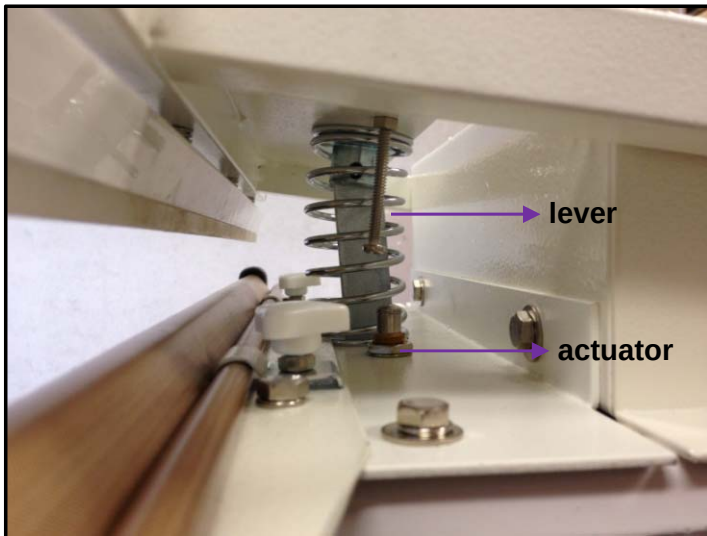
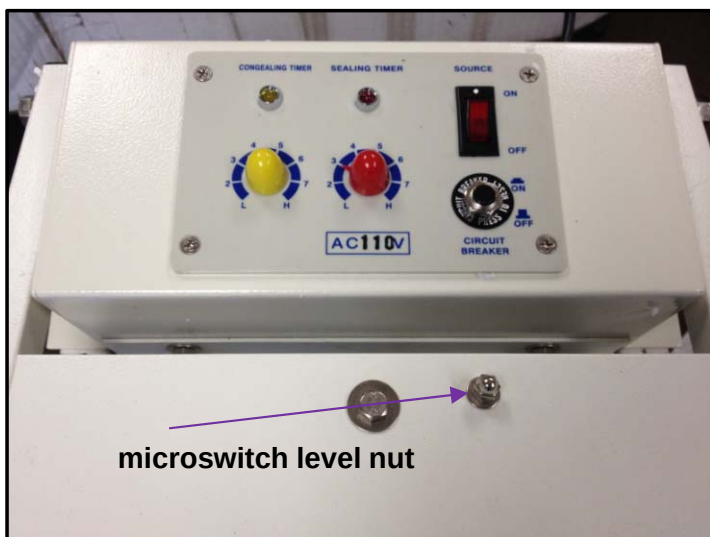


Figure 1. Jaw at rest. The microswitch lever does not touch the actuator



Figure 2. When jaw touches the base, the microswitch lever touches the actuator and there will be a “click” of the microswitch activation



Microswitch Adjustment Troubleshooting

- Make sure the microswitch is screwed tightly to its base. If not, tighten.
- Make sure the microswitch level nut on top of the sealer jaw is tight. If not, tighten. If the level still does not touch, you will want to remove one of the washers so that the level is longer.

If you continue to experience issues, please do not hesitate to contact us.

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